



Material - SAE 1141

Standard Specification For Carbon Steel Compositions For Forging To Hot-Rolled And Cold-Finished Steel

Group - Ferrous Mild Steel Alloys

Sub Group - SAE 1141 Carbon Steel Compositions For Forging To Hot-Rolled And Cold-Finished Steel Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries Grade Belongs to the Industry - Steel

Chemical Composition			Heat Treatment	
Carbon	C %	0.370 - 0.450	As Raw or Annealing or Normalizing or Hardening and Tempering	
Manganese	Mn %	1.350 - 1.650		
Phosphorus	Р%	0.030 max.		
Sulphur	S %	0.080 - 0.130		
Lead	Pb %	0.150 - 0.350		
Iron	Fe %	Balance		
-	-	-		
-	-	-		
-	/-	-	Mechanical Properties	
-	-	-	Tensile Strength in Mpa	650 min.
-	-	-	Yield Strength in Mpa	360 min.
-	-	-	Elongation in %	10 min.
-	-	-	Reduction of Area in %	30 - 35
-	-	-	Hardn <mark>ess in HB</mark>	187 - 321
-	-	-	Impact in Joule	-

Cross Reference Table					
Material	Standard	Country	Country Grade Belong to the Industry		
G11410	UNS	USA	Bars, Wire Rods, Plates, Strip, Sheets and Tubing		
1141	AISI	USA	Steel and Bar		
A 1040 1141	ASTM	USA	Steel		
A 108 Grade 1141	ASTM	USA	Steel and Bar		
A 29 1141	ASTM	USA	Steel and Bar		
A 311 1141 Class A	ASTM	USA	Steel and Bar		
A 311 1141 Class B	ASTM	USA	Steel and Bar		

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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